



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	1134	3197A 1	END CAP ASSEMBLY, UPPER	1,1	
2	26	29476	OIL SEAL	1,1	
3	25	47254	"O" RING	1,1	4
4	15	47248A 1	SHIM, END CAP TO CRANKCASE	AR,AR	
5	10	30225	SCREW, END CAP MOUNTING (A	4,4	
6	846	3181A 3	CYLINDER BLOCK AND CRANKC	1,	
6	846	3181A 7	CYLINDER BLOCK AND CRANKC	,1	
7	27	53862	GASKET, CRANKCASE TO CYLI	2,2	4
8	22	32802	PLUG, PIPE - WATER PRESSUF	1,	
9	16	35099	STUD, CARBURETOR MOUNTI	6,6	
10	16	26133	STUD, CRANKCASE TO DRIVE	2,2	
11	17	20033	PIN, DOWEL - CRANKCASE TO	2,2	
12	17	20323	PIN, DOWEL - CYLINDER BLOC	3,3	
13	16	26134	STUD, CYLINDER BLOCK TO D	2,2	
14	16	48770	STUD, CYLINDER BLOCK TO D	3,	
14	16	48770	STUD, CYLINDER BLOCK TO D	,4	
15	16	26135	STUD, CYLINDER BLOCK TO D	1,	
15	16	48769	STUD, CYLINDER BLOCK TO D	2,	
15	16	26324	STUD, CYLINDER BLOCK TO D	,2	
16	10	33008	SCREW, CRANKCASE TO CYLIN	3,3	
16	10	26132	SCREW, CRANKCASE TO CYLIN	2,2	SERIAL 00000000-00270982
16	10	33473	SCREW, CRANKCASE TO CYLIN	,2	SERIAL 00270982-09999999
17	10	32293	SCREW, CRANKCASE TO CYLIN	4,4	
--	12	26825	WASHER, CRANKCASE TO CYLIN	2,2	
17	10	22040	SCREW, CRANKCASE TO CYLIN	17,	
17	10	21574	SCREW, CRANKCASE TO CYLIN	,17	
--	12	22753	WASHER CRANKCASE TO CYLIN	,24	
18	11	46793	NUT, CRANKCASE FASTENING S	26,26	
19	10	20359	SCREW, CENTER MAIN BEARING	2,2	
20	14	20091	TAB WASHER, BEARING LOCKIN	2,2	
21	1126	3196A 1	END CAP ASSEMBLY, LOWER	1,	
21	1126	3196A 2	END CAP ASSEMBLY, LOWER	,1	
22	21	28481A 1	CHECK VALVE ASSEMBLY, ENC	1,1	
23	26	29478	OIL SEAL, LOWER	1,	
24	26	29476	OIL SEAL, UPPER	1,	
24	26	29476	OIL SEAL, UPPER	,2	
25	25	20081	"O" RING	1,1	4
26	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR,AR	
27	10	30225	SCREW, END CAP MOUNTING (I	3,3	
28		47230	COVER, WATER JACKET - CYLIN	1,1	PART OF A-846-3181A7 CYLINDE
29	27	47228	GASKET, WATER JACKET COVER	1,1	PART OF A-846-3181A7 CYLINDE